3167R-01

#### Claims

- 1. A method of lubricating an internal combustion engine and improving the efficiency of the emissions control system of the engine, the emissions control system being equipped with a catalyst containing exhaust gas after treatment device, the method comprising:
- (A) selecting a lubricating oil composition comprising: a base oil; an alkali or alkaline earth metal-containing detergent; a metal salt of one or more phosphorus-containing compounds represented by the formula

 $R^{1}O$   $X^{1}$   $\parallel$   $P-X^{2}H$  (I)

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wherein in formula (I),  $X^1$  and  $X^2$  are independently O or S, and  $R^1$  and  $R^2$  are independently hydrocarbyl groups, the average total number of carbon atoms in  $R^1$  and  $R^2$  for the one or more phosphorus-containing compounds being at least 10.4; and an acylated nitrogen containing compound having at least about 10 aliphatic carbon atoms and a TBN of at least about 2; the lubricating oil composition being characterized by a phosphorus concentration of up to about 0.12% by weight and the substantial absence of copper;

- (B) adding the lubricating oil composition to the engine;
- (C) operating the engine;
- (D) generating a lean-phosphorus containing exhaust gas; and
- (E) contacting the catalyst in the exhaust gas after treatment device
- with the lean-phosphorus containing exhaust gas.
  - 2. The method of claim 1 wherein during step (A) the weight ratio of detergent metal to phosphorus in the lubricating oil composition is from about 0.5:1 to about 10:1.

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3. The method of claim 1 wherein during step (A) the weight ratio of nitrogen to phosphorus in the lubricating oil composition is from about 0.3:1 to about 4:1.

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- 4. The method of claim 1 wherein the lubricating oil composition has a viscosity of up to about 16.3 mm<sup>2</sup>/s (cSt) at 100 °C.
- 5. The method of claim 1 wherein the lubricating oil composition has an SAE Viscosity Grade of 0W, 0W-20, 0W-30, 0W-40, 0W-50, 0W-60, 5W, 5W-20, 5W-30, 5W-40, 5W-50, 5W-60, 10W, 10W-20, 10W-30, 10W-40 or 10W-50.
  - 6. The method of claim 1 wherein the lubricating oil composition has a viscosity grade of SAE 15W-40, SAE 30, SAE 40 or SAE 20W-50.
    - 7. The method of claim 1 wherein the base oil comprises a mineral oil.
  - 8. The method of claim 1 wherein the base oil comprises a poly-alphaolefin or an oil derived from Fischer-Tropsch synthesized hydrocarbons.
- 9. The method of claim 1 wherein in formula (I), X<sup>1</sup> and X<sup>2</sup> are each S, and R<sup>1</sup> and R<sup>2</sup> are independently alkyl or alkenyl groups of about 6 to about 18 carbon atoms.
- 10. The method of claim 1 wherein in formula (I),  $X^1$  and  $X^2$  are each S, and  $R^1$  and  $R^2$  are aromatic groups.
- 11. The method of claim 1 wherein the metal used in the metal salt of a phosphorus containing compound is zinc.
- 12. The method of claim 1 wherein at least about 80% by weight of the phosphorus-present-in-the-lubricating-eil-composition-is-present-in-a-compound-represented by formula (I) wherein R<sup>1</sup> and R<sup>2</sup> are independently hydrocarbyl groups of about 6 to about 18 carbon atoms.
- 13. The method of claim 1 wherein the alkali or alkaline earth metalcontaining detergent is a salt of an organic sulfur acid, carboxylic acid, lactone, phenol, or hydrocarbyl substituted saligenin.
- 14. The method of claim 1 wherein the alkali or alkaline earth metalcontaining detergent is a salt of a linear oligomer or polymer containing

unsubstituted or substituted phenol units and unsubstituted or substituted salicylic units.

- 15. The method of claim 1 wherein the alkali or alkaline earth metal is sodium, lithium or calcium.
  - 16. The method of claim 1 wherein the acylated nitrogen-containing compound is derived from a carboxylic acylating agent and at least one amino compound containing at least one -NH- group, the acylating agent being linked to the amino compound through an imido, amido, amidine or salt linkage.
  - 17. The method of claim 16 wherein the carboxylic acylating agent is a mono- or polycarboxylic acid or anhydride containing an aliphatic hydrocarbyl substituent of at least about 30 carbon atoms.
  - 18. The method of claim 16 wherein the amino compound is an alkylenepolyamine represented by the formula:

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wherein U is an alkylene group of from about 2 to about 10 carbon atoms; each R is independently a hydrogen atom, a hydrocarbyl group, a hydroxy-substituted hydrocarbyl group, or an amine-substituted hydrocarbyl group containing up to about 30 carbon atoms; and n is 1 to about 14.

- 19. The method of claim 1 wherein the acylated nitrogen containing compound is a polyisobutene substituted succinimide.
- 20. The method of claim 1 wherein the lubricating oil composition further comprises a dispersant, corrosion-inhibiting agent, antioxidant, viscosity modifier, dispersant viscosity index modifier, pour point depressant, friction modifier, anti-wear agent, extreme pressure agent, fluidity modifier, copper passivator, anti-foam agent, or a mixture of two or more thereof.

- 21. The method of claim 1 wherein the lubricating oil composition is characterized by the substantial absence of magnesium.
- 22. A method of lubricating an internal combustion engine and improving the efficiency of the emissions control system of the engine, the emissions control system being equipped with a catalyst containing exhaust gas after treatment device, the method comprising:
- (A) selecting a lubricating oil composition comprising: a base oil; an alkali or alkaline earth metal-containing detergent, the alkali or alkaline earth metal being sodium, lithium or calcium; a zinc salt of a phosphorus-containing compound represented by the formula



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wherein R<sup>1</sup> and R<sup>2</sup> independently hydrocarbyl groups, the average total number of carbon atoms in R<sup>1</sup> and R<sup>2</sup> for the one or more phosphorus-containing compounds being at least 10.4; at least about 80% by weight of the phosphorus present in the lubricating oil composition being present in a compound represented by formula (I) wherein R<sup>1</sup> and R<sup>2</sup> are independently hydrocarbyl groups of about 6 to about 18 carbon atoms; and a polyisobutene substituted succinimide having a TBN of about 5 to about 30, the polyisobutene substituent having a number average molecular weight in the range of about 700 to about 3000; the lubricating oil composition being

- characterized by a phosphorus concentration of no more than about 0.12% by weight and the substantial absence of copper;
  - (B) adding the lubricating oil composition to the engine;
  - (C) operating the engine;
  - (D) generating a lean-phosphorus containing exhaust gas; and
- (E) contacting the catalyst in the exhaust gas after treatment device with the lean-phosphorus containing exhaust gas.
- 23. A method of lubricating an internal combustion engine and improving the efficiency of the emissions control system of the engine, the emissions control

system being equipped with a catalyst containing exhaust gas after treatment device, the method comprising:

selecting a lubricating oil composition comprising: a base oil; an (A) alkali or alkaline earth metal-containing detergent, the alkali or alkaline earth metal being sodium, lithium or calcium; a zinc salt of a phosphorus-containing compound represented by the formula

$$R^{1}O$$
  $S$   $\parallel$   $P-SH$ 

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wherein R1 and R2 are 4-methyl-2-pentyl; and a polyisobutene substituted succinimide having a TBN of about 5 to about 30, the polyisobutene substituent having a number average molecular weight in the range of about 700 to about 3000; the lubricating oil composition being characterized by a phosphorus concentration of no more than about 0.12% by weight and the substantial absence of copper;

- adding the lubricating oil composition to the engine; (B)
- operating the engine; (C)
- generating a lean-phosphorus containing exhaust gas; and (D)

with the lean-phosphorus containing exhaust gas.

contacting the catalyst in the exhaust gas after treatment device (E)

24. The method of claim 1 wherein at least 70 mole percent of all the R1 and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt are derived from secondary-alcohols.

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- 25. The method of claim 1 wherein less than 34 mole percent of all the R1 and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms.
- The method of claim 1 wherein the lubricating oil composition is characterized by a phosphorus content of up to about 0.08 percent by weight phosphorus.
- 27. The method of claim 23 wherein the lubricating oil composition is characterized by a phosphorus content of up to about 0.08 percent by weight phosphorus.



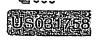


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- 28. The method of claim 1 wherein up to about 40 percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms.
- 29. The method of claim 1 wherein from about 16 to about 34 percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms.
- 30. The method of claim 1 wherein up to about 40 percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms and at least 60 mole percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt are derived from secondary alcohols.
- 31. The method of claim 1 wherein from about 16 to about 34 percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms and at least 60 mole percent of all the R<sup>1</sup> and R<sup>2</sup> groups supplied by the phosphorus-containing metal salt are derived from secondary alcohols.
- 32. A method of lubricating an internal combustion engine and improving the efficiency of the emissions control system of the engine, the emissions control system being equipped with a catalyst containing exhaust gas after treatment device, the method comprising:
- (A) selecting a lubricating oil composition comprising: a base oil; an alkali or alkaline earth metal-containing detergent; a metal salt of one or more phosphorus-containing compounds represented by the formula

$$R^{1}O X^{1}$$
 $P-X^{2}H$ 
 $R^{2}O$ 
(I)





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wherein in formula (I), X¹ and X² are independently O or S, and R¹ and R² are independently hydrocarbyl groups, the average total number of carbon atoms in R¹ and R² for the one or more phosphorus-containing compounds is at least 10.4, up to about 40 percent of all the R¹ and R² groups supplied by the phosphorus-containing metal salt contain 4 or fewer carbon atoms, and at least 60 mole percent of all the R¹ and R² groups supplied by the phosphorus-containing metal salt are derived from secondary alcohols; and an acylated nitrogen containing compound having at least about 10 aliphatic carbon atoms and a TBN of at least about 2; the lubricating oil composition being characterized by a phosphorus concentration of up to about 0.12% by weight and the substantial absence of copper;

- (B) adding the lubricating oil composition to the engine;
- (C) operating the engine;
- (D) generating a lean-phosphorus containing exhaust gas; and
- (E) contacting the catalyst in the exhaust gas after treatment device with the lean-phosphorus containing exhaust gas.

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